

PCN – Process Change Notification

Change:	IP.1621.25.4.A.02
Date:	2016/07/28
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Affected Products

Model#	Part Number	Changes
IP.25A Iridium Patch 25.1x25.1x4	IP.1621.25.4.A.02	Patch size and tolerance with adhesive
		Liner size
		Marking position

Type of Change

- Hardware Modification
 Production Process Advance
 Others –Amend patch dimension and tolerance, liner size, and marking position.

Description of Change

1. Amend patch size and tolerance with adhesive: $25.1 \pm 0.15 / 4.22 \pm 0.3$
2. Amend pin tolerance: $\varnothing 0.9 \pm 0.05$
3. Amend liner size: $\varnothing 11 \pm 0.3 / \varnothing 23 \pm 0.3 / 3 \pm 0.3$
4. Amend marking position: $12.55 \pm 0.2 / 2.5 \pm 0.2$

Schedule

2016, July, Taoglas will input this new Dimensions into production.

Forecast Estimated Transition Date

July /2016

Illustration of Change (IP.1621.25.4.A.02)

New drawing dimensions

